



Wright Manufacturing, Inc.

Work Inst. Name: **WSZK 41410019 Fuel Tank Replacement**

Inst. Number: **SVC-SWI-0003**

Revision: 01

Issue Date: N/A

Author: Chris Sturtz

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Reviewer: Chris Sturtz

Date: 2/26/15

Approver: Chris Sturtz

Date: 2/26/15

41410019, FUEL TANK REPLACEMENT INSTRUCTIONS, ZK

1. Remove left fuel tank mounting hardware and fuel line.
 - A. Rear fuel tank stand, 2 bolts. An open end wrench is needed to remove the inboard bolt.
 - B. Front fuel tank stand, 2 bolts.
 - C. Inner upright side, 1 bolt.

Note: Re-use mounting hardware

A



B



C

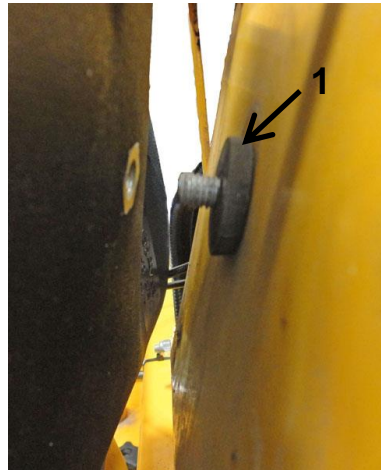


2. Disconnect fuel line.



3. Install left fuel tank kit. (P/N 95410030)

- A. With the fuel tank on the mounting brackets, connect the fuel line to the fuel tank fitting and clamp.
- B. Loosely install the upright mounting bolt first. Make sure the washer is installed. **(1)**
- C. Loosely install the remaining mounting bolts.
- D. Tighten inner upright fuel tank bolt first than tighten the remaining bolts.



4. Attach 9" vent line to vent valve and route in-between upright and fuel tank.



Revision Table

Name	Date	Reason for Changes	Version
Ed Wright	N/A	Initial Release	00
Chris Sturtz	2/26/15	Format Update	01