



Wright Manufacturing, Inc.

Work Inst. Name: **ZK Fast Hole Interference Instructions**

Inst. Number: **SVC-SWI-0037**

Revision: 01

Issue Date: N/A

Author: Chris Sturtz

Date: 2/27/15

Reviewer: Chris Sturtz

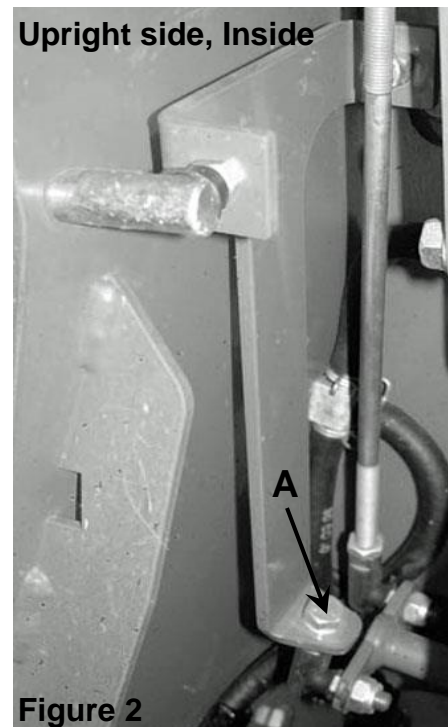
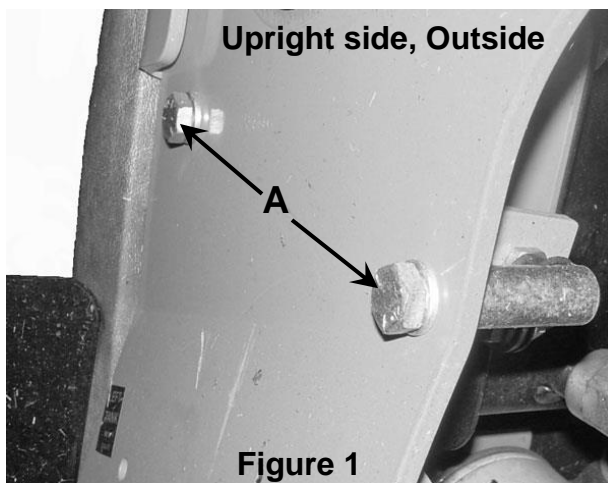
Date: 2/27/15

Approver: Chris Sturtz

Date: 2/27/15

Related Document: SVC-TSB-0093

- Remove the upper mounting bolts. (Fig. 1A)
- Remove the lower mounting bolt. (Fig. 2A)

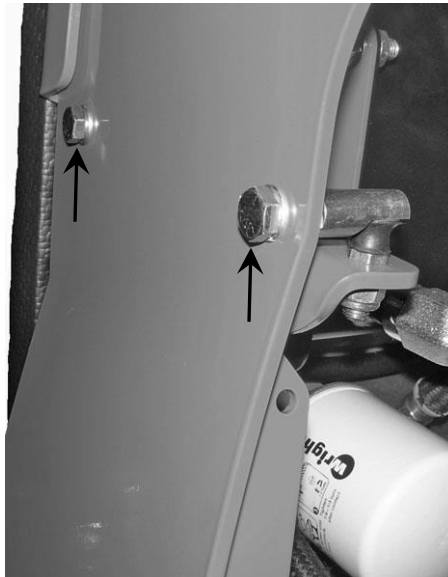


- Remove the ball joint rod ends from old CS hinge and install to the new part as shown. (Fig. 3)

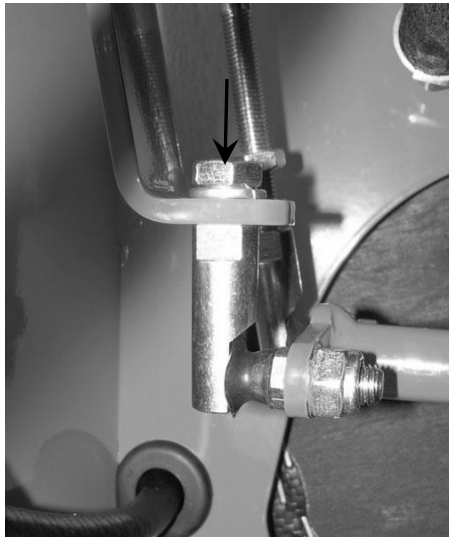


Figure 3

- Install new CS hinge using the same upright mounting holes.



- Install lower bolt and tighten all bolts.



- Drive and ensure unit tracks straight. Tracking may need to be adjusted.

Revision Table

Name	Date	Reason for Changes	Version
Ed Wright	N/A	Initial Release	00
Chris Sturtz	2/27/15	Format Update	01